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## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<b>(54) Title:</b> METHOD FOR ACYLATING PEPTIDES AND NOVEL ACYLATING AGENTS		
<b>(57) Abstract</b>		
<p>The present invention provides a method for acylating one or more amino groups (typically arising from lysine) of a peptide (or protein), e.g. GLP-1, the method comprising (a) reacting a peptide (or protein) having at least one free amino group with an acylating agent of general formula (I) wherein n is 0-8; R<sup>1</sup> is COOR<sup>4</sup>; R<sup>2</sup> is a lipophilic moiety, e.g. selected from C<sub>3-39</sub>-alkyl, C<sub>3-39</sub>-alkenyl, C<sub>3-39</sub>-alkadienyl and steroidal residues; R<sup>3</sup> together with the carboxyl group to which R<sup>3</sup> is attached designates a reactive ester or a reactive N-hydroxy imide ester; and R<sup>4</sup> is selected from hydrogen, C<sub>1-12</sub>-alkyl and benzyl, under basic conditions in a mixture of an aprotic polar solvent and water (e.g. N-methyl-2-pyrrolidone and water); and (b) if R<sup>4</sup> is not hydrogen, saponifying the acylated peptide ester group (COOR<sup>4</sup>) under basic conditions (e.g. at a pH in the range of 7-14); in order to obtain an N-acylated peptide (or an N-acylated protein).</p>		

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## METHOD FOR ACYLATING PEPTIDES AND NOVEL ACYLATING AGENTS

## FIELD OF THE INVENTION

The present invention relates to a method of introducing one or more acyl groups into a peptide or a protein. More particularly, the invention relates to an improved method of acylating the  $\epsilon$ -amino group of a lysine residue contained in a naturally occurring GLP-1 or an analogue thereof. Furthermore, the present invention relates to compounds useful as acylating agents in the method.

## 10 BACKGROUND OF THE INVENTION

Peptides are widely used in medical practice, and since they can be produced by recombinant DNA technology, it can be expected that their importance will increase also in the years to come. When native peptides or analogues thereof are used in therapy, it is generally found that they have a high clearance. A high clearance of a therapeutic agent is inconvenient in cases where it is desired to maintain a high blood level thereof over a prolonged period of time since repeated administrations will then be necessary. Examples of peptides which in their native form have a high clearance are: ACTH, corticotropin-releasing factor, angiotensin, calcitonin, exendin, exendin-3, exendin-4, insulin, glucagon, glucagon-like peptide-1, glucagon-like peptide-2, insulin-like growth factor-1, insulin-like growth factor-2, gastric inhibitory peptide, growth hormone-releasing factor, pituitary adenylate cyclase activating peptide, secretin, enterogastrin, somatostatin, somatotropin, somatomedin, parathyroid hormone, thrombopoietin, erythropoietin, hypothalamic releasing factors, prolactin, thyroid stimulating hormones, endorphins, enkephalins, vasopressin, oxytocin, opioids and analogues thereof, superoxide dismutase, interferon, asparaginase, arginase, arginine deaminase, adenosine deaminase and ribonuclease.

Introduction of lipophilic acyl groups into naturally occurring peptides or analogues thereof leads to acylated peptides which have a protracted profile of action relative to the native peptide (or unmodified analogue). This phenomenon has been thoroughly described and demonstrated in the present applicant's previous applications, WO98/08871, which i.a. discloses acylation of GLP-1 and analogues, and WO98/08872, which i.a. discloses acylation of GLP-2 and analogues, and WO99/43708, which i.a. discloses acylation of exendin and analogues. Fur-

thermore, it has been suggested that the inclusion of a group which can be negatively charged, e.g. a carboxylic acid group, adjacent to the lipophilic group may be advantageous.

European patent application No. 92107035.5 (Kuraray Co.) describes reactive monoesters of long chain dicarboxylic acids for the introduction of long chain carboxylic acids into proteins.

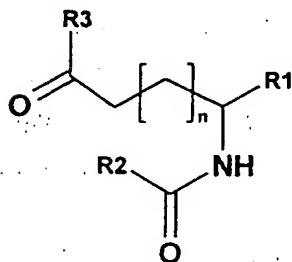
Introduction of lipophilic acyl groups into GLP-1 via mono- or dipeptide spacers may be especially interesting and has been suggested and exemplified in WO98/08871. Asparatic acid and glutamic acid were mentioned as suitable linkers. However, as such mono- and dipeptide spacers include a supplementary carboxylic acid group, protection and subsequent deprotection steps were considered necessary. Deprotection was performed under acidic conditions which to a certain degree led to destruction of the peptide (GLP-1). Thus, alternative methods for the preparation of these variants are desirable.

Thus, it has been the aim of the present invention to provide an alternative method for the introduction of lipophilic groups into peptides via  $\alpha$ -amino- $\alpha,\omega$ -dicarboxylic acid spacers. Such a method will facilitate the preparation of modified peptides where chargeable carboxylic acid groups are introduced in the proximity of lipophilic groups, but without direct influence on the lipophilic group.

## SUMMARY OF THE INVENTION

The present invention provides a method for acylating one or more amino groups of a peptide (or protein), the method comprising:

(a) reacting a peptide (or protein) having at least one free amino group with an acylating agent of the general formula I.



wherein

$n$  is 0-8;

$R^1$  is  $\text{COOR}^4$ ;

5  $R^2$  is a lipophilic moiety, e.g. selected from  $\text{C}_{3-39}$ -alkyl,  $\text{C}_{3-39}$ -alkenyl,  $\text{C}_{3-39}$ -alkadienyl and steroidal residues;

$R^3$  together with the carboxyl group to which  $R^3$  is attached designate a reactive ester or a reactive N-hydroxy imide ester; and

$R^4$  is selected from hydrogen,  $\text{C}_{1-12}$ -alkyl and benzyl,

10 under basic conditions in a mixture of an aprotic polar solvent and water; and

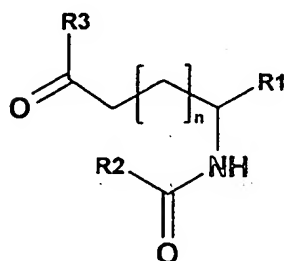
(b) if  $R^4$  is not hydrogen, saponifying the acylated peptide ester group ( $\text{COOR}^4$ ) under basic conditions;

15 in order to obtain an N-acylated peptide (or an N-acylated protein).

It has been found that saponification of the acylated peptide ester (where  $R^4$  is an alkyl or benzyl group) under basic conditions is possible with only minor or no racemisation of the various  $\alpha$ -amino acid fragments of the peptide and the spacer. The present applicant has  
20 found certain advantages over the previously used acidic hydrolysis with respect to purity and suppression of side products, e.g. degradation products.

It has also been found that acylation using the acylating agent as the free acid (where  $R^4$  is hydrogen) under basic conditions does essentially lead directly to the desired product, the  
25 acylated peptide, without side products and without the need for a deprotection step.

The present invention also provides novel compounds useful as acylating agents in the above-mentioned method, such novel compounds have the general formula I



30 wherein

n is 0-8;

R<sup>1</sup> is COOH;

R<sup>2</sup> is a lipophilic moiety, e.g. selected from C<sub>3-39</sub>-alkyl, C<sub>3-39</sub>-alkenyl, C<sub>3-39</sub>-alkadienyl and steroidal residues; and

5 R<sup>3</sup> together with the carboxyl group to which R<sup>3</sup> is attached designate a reactive ester or a reactive N-hydroxy imide ester.

## DETAILED DESCRIPTION OF THE INVENTION

### 10 Peptides and proteins

It is generally believed that the present invention is useful for the introduction of lipophilic acyl groups into any peptide (or protein) in order to reduce the *in vivo* clearance rate. Examples of such peptides and proteins are ACTH, corticotropin-releasing factor, angiotensin, calcitonin, 15 exendin and analogues thereof, insulin and analogues thereof, glucagon and analogues thereof, glucagon-like peptide-1 and analogues thereof, glucagon-like peptide-2 and analogues thereof, insulin-like growth factor-1, insulin-like growth factor-2, gastric inhibitory peptide, growth hormone-releasing factor, pituitary adenylate cyclase activating peptide, secretin, enterogastrin, somatostatin, somatotropin, somatomedin, parathyroid hormone, thrombopoietin, erythropoietin, 20 hypothalamic releasing factors, prolactin, thyroid stimulating hormones, endorphins, enkephalins, vasopressin, oxytocin, opioids and analogues thereof, superoxide dismutase, interferon, asparaginase, arginase, arginine deaminase, adenosine deaminase and ribonuclease.

It should be understood that the peptide (or protein) should carry at least one free amino 25 group, such an amino group being the N-terminal amino group or a side chain amino group. Particularly interesting are amino groups of lysine and ornithine amino acid residues. The method is particularly relevant for the N-acylation of the  $\epsilon$ -amino group of lysine residues. It should also be understood that the peptide or protein in question may comprise two or more pendant amino groups which all may be N-acylated according to the present invention.

30

It is presently believed that the present invention is especially suitable for the modification of GLP-1 and analogues thereof. Examples of GLP-1 and analogues which can be N-acylated according to the present invention are GLP-1 and truncated analogues, such as Arg<sup>26</sup>-GLP-1(7-37); Arg<sup>34</sup>-GLP-1(7-37); Lys<sup>36</sup>-GLP-1(7-37); Arg<sup>26,34</sup>Lys<sup>36</sup>-GLP-1(7-37); Arg<sup>26,34</sup>Lys<sup>38</sup>GLP-1(7-38); Arg<sup>26,34</sup>Lys<sup>39</sup>-GLP-1(7-39); Arg<sup>26,34</sup>Lys<sup>40</sup>-GLP-1(7-40); Arg<sup>26</sup>Lys<sup>36</sup>-GLP-1(7-37); 35



Arg<sup>34</sup>Lys<sup>36</sup>-GLP-1(7-37); Arg<sup>26</sup>Lys<sup>39</sup>-GLP-1(7-39); Arg<sup>34</sup>Lys<sup>40</sup>-GLP-1(7-40); Arg<sup>26,34</sup>Lys<sup>36,39</sup>-GLP-1(7-39); Arg<sup>26,34</sup>Lys<sup>36,40</sup>-GLP-1(7-40); Gly<sup>8</sup>Arg<sup>26</sup>-GLP-1(7-37); Gly<sup>8</sup>Arg<sup>34</sup>-GLP-1(7-37); Gly<sup>8</sup>Lys<sup>36</sup>-GLP-1(7-37); Gly<sup>8</sup>Arg<sup>26,34</sup>Lys<sup>36</sup>-GLP-1(7-37); Gly<sup>8</sup>Arg<sup>26,34</sup>Lys<sup>39</sup>-GLP-1(7-39); Gly<sup>8</sup>Arg<sup>26,34</sup>Lys<sup>40</sup>-GLP-1(7-40); Gly<sup>8</sup>Arg<sup>26</sup>Lys<sup>38</sup>-GLP-1(7-37); Gly<sup>8</sup>Arg<sup>34</sup>Lys<sup>36</sup>-GLP-1(7-37); Gly<sup>8</sup>Arg<sup>26</sup>Lys<sup>39</sup>-GLP-1(7-39); Gly<sup>8</sup>Arg<sup>34</sup>Lys<sup>40</sup>-GLP-1(7-40); Gly<sup>8</sup>Arg<sup>26,34</sup>Lys<sup>36,39</sup>-GLP-1(7-39); Gly<sup>8</sup>Arg<sup>26,34</sup>Lys<sup>36,40</sup>-GLP-1(7-40); Arg<sup>26,34</sup>Lys<sup>38</sup>-GLP-1(7-38); Arg<sup>26,34</sup>Lys<sup>39</sup>-GLP-1(7-39); Arg<sup>26,34</sup>Lys<sup>40</sup>-GLP-1(7-40); Arg<sup>26,34</sup>Lys<sup>41</sup>-GLP-1(7-41); Arg<sup>26,34</sup>Lys<sup>42</sup>-GLP-1(7-42); Arg<sup>26,34</sup>Lys<sup>43</sup>-GLP-1(7-43); Arg<sup>26,34</sup>Lys<sup>44</sup>-GLP-1(7-44); Arg<sup>26,34</sup>Lys<sup>45</sup>-GLP-1(7-45); Arg<sup>26,34</sup>Lys<sup>38</sup>-GLP-1(1-38); Arg<sup>26,34</sup>Lys<sup>39</sup>-GLP-1(1-39); Arg<sup>26,34</sup>Lys<sup>40</sup>-GLP-1(1-40); Arg<sup>26,34</sup>Lys<sup>41</sup>-GLP-1(1-41); Arg<sup>26,34</sup>Lys<sup>42</sup>-GLP-1(1-42); Arg<sup>26,34</sup>Lys<sup>43</sup>-GLP-1(1-43); Arg<sup>26,34</sup>Lys<sup>44</sup>-GLP-1(1-44); Arg<sup>26,34</sup>Lys<sup>45</sup>-GLP-1(1-45); Arg<sup>26,34</sup>Lys<sup>38</sup>-GLP-1(2-38); Arg<sup>26,34</sup>Lys<sup>39</sup>-GLP-1(2-39); Arg<sup>26,34</sup>Lys<sup>40</sup>-GLP-1(2-40); Arg<sup>26,34</sup>Lys<sup>41</sup>-GLP-1(2-41); Arg<sup>26,34</sup>Lys<sup>42</sup>-GLP-1(2-42); Arg<sup>26,34</sup>Lys<sup>43</sup>-GLP-1(2-43); Arg<sup>26,34</sup>Lys<sup>44</sup>-GLP-1(2-44); 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Gly<sup>8</sup>Arg<sup>26,34</sup>Glu<sup>37</sup>Lys<sup>38</sup>-GLP-1(7-38), Arg<sup>26</sup>Lys<sup>39</sup>-GLP-1(7-39), Arg<sup>26,34</sup>Lys<sup>36,39</sup>-GLP-1(7-39), Gly<sup>8</sup>Arg<sup>26</sup>Lys<sup>39</sup>-GLP-1(7-39); Gly<sup>8</sup>Arg<sup>26,34</sup>Lys<sup>36,39</sup>-GLP-1(7-39); Arg<sup>34</sup>Lys<sup>40</sup>-GLP-1(7-40), Arg<sup>26,34</sup>Lys<sup>36,40</sup>-GLP-1(7-40), Gly<sup>8</sup>Arg<sup>34</sup>Lys<sup>40</sup>-GLP-1(7-40) and Gly<sup>8</sup>Arg<sup>26,34</sup>Lys<sup>36,40</sup>-GLP-1(7-40). Each of these GLP-1 analogues and truncated analogues constitutes alternative embodiments of the present invention.

It is presently believed that the present invention is also especially suitable for the modification of GLP-2 and analogues thereof. Examples of GLP-2 and analogues which can be N-acylated according to the present invention are GLP-2 analogues and truncated analogues, such as Lys<sup>20</sup>GLP-2(1-33); Lys<sup>20</sup>Arg<sup>30</sup>GLP-2(1-33); Arg<sup>30</sup>Lys<sup>34</sup>GLP-2(1-34);  
 5 Arg<sup>30</sup>Lys<sup>35</sup>GLP-2(1-35); Arg<sup>30,35</sup>Lys<sup>20</sup>GLP-2(1-35); and Arg<sup>35</sup>GLP-2(1-35). Each of these GLP-2 analogues and truncated analogues constitutes alternative embodiments of the present invention.

It is presently believed that the present invention is also especially suitable for the  
 10 modification of exendin and analogues thereof. Examples of exendin and analogues which can be N-acylated according to the present invention are exendin analogues and truncated analogues, such as exendin-3 and exendin-4. Each of these exendin analogues and truncated analogues constitutes alternative embodiments of the present invention.

15 In a further embodiment of the present invention the N-acylation takes place at the  $\epsilon$ -amino group of lysine residues.

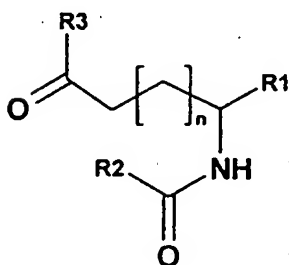
The effects of GLP-1 and its analogues are thoroughly described in WO98/08871.

The effects of GLP-2 and its analogues are thoroughly described in WO98/08872.

20 The effects of exendin and its analogues are thoroughly described in WO99/43708.

### Acylating agent

In the method according to the invention, a peptide (or protein) which has at least one free  
 25 amino group is reacted with an acylating agent of the general formula I



The integer n in formula I is preferably 0-8, in particular 0-6 corresponding, e.g., to aspartic acid, glutamic acid, etc. Preferably, n is 0-4 such as 0-2, e.g. 0 (aspartic acid) or 1 (glutamic

acid). Each of these integers and ranges constitutes alternative embodiments of the present invention.

R<sup>1</sup> in formula I represents a free acid group (COOH) or an ester group (COOR<sup>4</sup>). In the cases where R<sup>1</sup> is an ester group, R<sup>4</sup> is selected from groups which can be removed (as the corresponding alcohols) by hydrolysis under basic conditions. Examples of such groups are C<sub>1-12</sub>-alkyl, e.g. methyl, ethyl, prop-1-yl, prop-2-yl, but-1-yl, but-2-yl, 2-methyl-prop-1-yl, 2-methyl-prop-2-yl (tert-butyl), hex-1-yl, etc., and benzyl. Each of these groups constitutes alternative embodiments of the present invention.

R<sup>2</sup> in formula I represents the lipophilic moiety to be incorporated into the peptide or protein. Such a lipophilic moiety is typically selected from C<sub>3-39</sub>-alkyl, C<sub>3-39</sub>-alkenyl, C<sub>3-39</sub>-alkadienyl and steroidal residues. Specific examples of C<sub>3-39</sub>-alkyl are heptyl, nonyl, undecanyl, tridecanyl, pentadecanyl, heptadecanyl, and nonadecanyl. Each of these lipophilic moieties constitutes alternative embodiments of the present invention.

The lipophilic substituent or moiety is characterised by having a solubility in water at 20°C in the range from about 0.1 mg/100 ml water to about 250 mg/100 ml water, preferable in the range from about 0.3 mg/100 ml water to about 75 mg/100 ml water. For instance, octanoic acid (C8) has a solubility in water at 20°C of 68 mg/100 ml, decanoic acid (C10) has a solubility in water at 20°C of 15 mg/100 ml, and octadecanoic acid (C18) has a solubility in water at 20°C of 0.3 mg/100 ml. Each of these lipophilic substituent ranges constitutes alternative embodiments of the present invention.

The terms "C<sub>3-39</sub>-alkyl", "C<sub>3-39</sub>-alkenyl" and "C<sub>3-39</sub>-alkadienyl" is intended to cover straight chain and branched, preferably straight chain, saturated, mono-unsaturated and di-unsaturated, respectively, hydrocarbon radicals of 3-39 carbon atoms. Specific examples of C<sub>3-39</sub>-alkyl are heptyl, nonyl, undecanyl, tridecanyl, pentadecanyl, heptadecanyl, and nonadecanyl.

When used herein, the term "steroidal residue" is intended to mean a lipophilic group which together with the carbonyl group to which R<sup>2</sup> is attached is derived from a steroidal carboxylic acid, i.e. a tri-, tetra- and pentacyclic, full saturated or partially unsaturated C<sub>16-36</sub>-hydrocarbon. Examples of such groups R<sup>2</sup>-C(=O)- are lithocholoyl, deoxycholoyl, and choloyl.

Among the lipophilic groups mentioned above, C<sub>7-25</sub>-alkyl, C<sub>7-25</sub>-alkenyl, C<sub>7-25</sub>-alkadienyl and steroidal residues are especially relevant. Particularly interesting examples are heptyl, nonyl, undecanyl, tridecanyl, pentadecanyl, heptadecanyl, nonadecanyl, lithocholoyl, deoxycholoyl, and choloyl. Each of these lipophilic groups constitutes alternative embodiments of the present invention.

R<sup>3</sup> in formula I together with the carboxyl group to which R<sup>3</sup> is attached designate a reactive ester or a reactive N-hydroxy imide ester. Each of these esters constitutes alternative embodiments of the present invention. Reactive esters and reactive N-hydroxy imide esters are well known in the art of organic chemistry (especially in peptide chemistry) as functional groups which are used in acylation of amino, thio and hydroxy groups. Within the context of the present invention, the term "reactive ester or a reactive N-hydroxy imide ester" is intended to mean an ester functionalised form of a carboxylic acid group suitable for acylating an amine, preferably an primary amine. It should, thus, be understood, that selectivity for acylation of primary amines is preferred over acylating of hydroxy and thio groups. Reactive N-hydroxy imide esters are especially preferred.

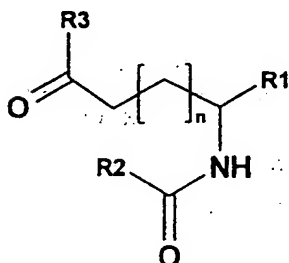
Examples of reactive esters are 1-hydroxybenzotriazole esters and derivatives. A number of highly effective reagents, e.g. 2-(1H-benzotriazol-1yl)-1,1,3,3,-tetramethyluronium tetrafluoroborate, for the formation of such activated esters of carboxylic acids are known. Such reactive esters are typically formed *in situ* in the presence of a base, e.g. an organic base such as an trialkylamine.

Examples of the imide part of reactive N-hydroxy imide esters are those specifically described in European patent application No. 92107035.5, page 13, line 3, to page 17, line 10 (which are hereby incorporated by reference). Especially interesting examples of imide parts among those are succinimide, phthalimide, etc. Each of these imide parts constitutes alternative embodiments of the present invention.

The reactive N-hydroxy imide esters of the formula I can be prepared by condensation of the corresponding acid (i.e. the N-acylated  $\alpha$ -carboxy protected diacid (R<sup>4</sup> is not hydrogen)) with an equimolar amount (e.g. 0.95-1.05 mole, preferably 1.0 mole) of the N-hydroxy-imide of the corresponding imide. (The N-acylated  $\alpha$ -carboxy protected diacid is on the other hand typically prepared from the corresponding  $\alpha$ -carboxy protected,  $\alpha$ -aminodiacid and a benzotria-

- zole ester of the lipophilic moiety. This benzotriazole ester can, e.g., be prepared from the acid chloride and the benzotriazole or from the free acid and the benzotriazole by DCC coupling as described in WO 98/02460 (Examples 1-3.) The condensation is typically performed under dehydration conditions, e.g. in the presence of a coupling reagent such as a carbodiimide coupling reagent (e.g. dicyclohexylcarbodiimide (DCC)). The coupling reagent, when present, is preferably added in equimolar amounts relative to the acid. The reaction is typically performed in an aprotic solvent such as anhydrous tetrahydrofuran (THF), anhydrous dimethylformamide (DMF), anhydrous acetone, anhydrous dichloromethane, anhydrous dioxane, anhydrous dimethylacetamide, or anhydrous N-methyl-2-pyrrolidone (NMP).
- The reaction is typically performed at a temperature in the range of 0-50°C, e.g. 5-30°C such as room temperature, for a period of 1-96 hour such as 4-36 hours. One possible set of reagents and conditions is as follows: The N-hydroxy-imide (e.g. succinimide or phthalimide) and the acid in question in an approximately 1:1 molar ratio are dissolved in anhydrous THF or anhydrous DMF (or a mixture thereof) and an equimolar amount of DCC is added to the solution. After completion of the reaction between the N-hydroxy-imide and the acid, the product is isolated and purified using conventional means such as filtration (filtration of precipitated dicyclohexylurea (DCU) when DCC is used as coupling reagent), crystallisation, recrystallisation, chromatography, etc. One possible purification route includes removal of precipitated used coupling reagent by filtration, evaporation of the solvent under reduced pressure. resuspension of the product, e.g. in acetone, filtration, crystallisation by addition of a non-polar solvent, e.g. hexane, and optionally recrystallisation and/or washing. The product may be used directly as the acylating reagent of the formula I in the method according to the invention.
- In the event where the acylating reagent of the formula I is to be used as the free  $\alpha$ -carboxylic acid ( $R^4$  = hydrogen), a compound of the formula I where  $R^4$  is a group which can be removed selectively is converted to the corresponding compound where  $R^4$  is hydrogen. The carboxylic acid protecting group may be a benzyl group which can be removed by catalytic hydrogenation or an allyl group which can be selectively removed. A benzyl protecting group may be removed by catalytic hydrogenation in an aprotic polar solvent, e.g. in acetone, at room temperature by using palladium-on-carbon and hydrogen. The reaction may be performed in a closed vessel with an hydrogen atmosphere (typically 0.1-10 atm) under vigorous stirring. The reaction is typically completed within 0.5-12 hours depending on the quality of the palladium catalyst. Conventional work-up applies.

It is believed that the compounds of the formula I where  $R^4$  is hydrogen are novel as such and, thus, those compounds constitute a special aspect of the present invention. Thus, the present invention also provides novel compounds of the general formula I



5 wherein

$n$  is 0-8;

$R^1$  is  $\text{COOH}$ ;

$R^2$  is a lipophilic moiety, preferably selected from  $\text{C}_{3-39}$ -alkyl,  $\text{C}_{3-39}$ -alkenyl,  $\text{C}_{3-39}$ -alkadienyl and steroidal residues; and

10  $R^3$  together with the carboxyl group to which  $R^3$  is attached designate a reactive ester or a reactive N-hydroxy imide ester.

#### Reaction conditions

15 The reaction between the acylating agent of the formula I and the peptide or protein is performed under basic conditions in a mixture of an aprotic polar solvent and water.

The acylating agent of the formula I is typically used in a slight excess relative to the number of amino groups of the peptide to be acylated. The ratio is typically 1:1 to 1:20 with an excess of the acylating agent, preferably 1:1.2 to 1:5, taking into account the number of amino groups in the peptide.

It should be understood that the peptide may be fully N-acylated or only partially N-acylated depending on the amount of acylating agent used and the reaction conditions. It is preferred that the N-acylation is substantially stoichiometrical.

Typically, the aprotic polar solvent is selected from anhydrous tetrahydrofuran (THF), anhydrous dimethylformamide (DMF), acetone, dichloromethane, dimethylsulfoxide (DMSO), dioxane, dimethylacetamide, and N-methyl-2-pyrrolidone and mixtures thereof, among which dimethylformamide, dimethylsulfoxide, dimethylacetamide and N-methyl-2-pyrrolidone are

preferred and N-methyl-2-pyrrolidone is especially preferred. The ratio between the aprotic polar solvent and water (e.g. N-methyl-2-pyrrolidone and water) is typically 1:10 to 10:1, in particular 1:5 to 5:1, especially 1:1 to 3:1.

- 5 The temperature is typically kept in the range of -10-50°C, preferably in the range of 0-25°C.

It is important that the pH value of the solvent mixture is in the range of 7-14, such as 9-13, preferably in the range of 9.5-12.5, in order for the reaction to proceed smoothly. The result with respect to yield and purity is normally optimal when the pH value of the solvent mixture  
10 is in the range of 10-12. The desired pH value is obtained by addition of alkalimetal hydroxides, e.g. sodium hydroxide and potassium hydroxide, and/or organic bases such as trialkylamines (e.g. triethylamine, N,N-diisopropylethylamine, etc.)

As a typical example, the reaction in step (a) is performed using the protein and the acylating agent of the formula I in a 1:1 to 1:5 molar ratio. The peptide is typically pre-dissolved in water at -10-30°C such as 0-25°C and the pH is adjusted to the desired level using a alkalimetal hydroxide (e.g. sodium hydroxide or potassium hydroxide). The pH value may be further adjusted using acids, e.g. acetic acid, and bases, e.g. trialkylamine, but the temperature is preferably within the above range. The aprotic polar solvent (or a mixture of solvents) is then  
15 added. The acylating agent is subsequently added. The reaction is typically allowed to proceed to completion (can be monitored by HPLC) which is typically obtained within 0.2-4 hours, such as 0.2-1 hour, before addition of water and an acid, e.g. acetic acid, to pH 6.5-9.0. The product is typically isolated and purified by HPLC, or is precipitated by isoelectric pH, or is hydrolysed (step (b)) before purification.  
20

25 When an acylating agent of the formula I where R<sup>4</sup> is hydrogen is used, the N-acylated peptide or protein carrying lipophilic moieties and free carboxylic groups is obtained directly. Thus, the variant where R<sup>4</sup> is hydrogen represents a preferred embodiment of the method of the present invention.

30 Alternatively, i.e. when the group R<sup>4</sup> is C<sub>1-12</sub>-alkyl or benzyl, the N-acylated peptide ester (or protein ester) is saponified under basic conditions so as to obtain the N-acylated peptide or N-acylated protein. Saponification is typically performed in a 0.01-4.0 M solution of an alkalimetal hydroxide, e.g. sodium or potassium hydroxide. The pH of the solution is typically 10-  
35 14. The reaction is typically allowed to proceed for 0.1-12 hours, preferably for 0.5-4 hours,

at 0-40°C such as around room temperature. After reaction, the product is purified, e.g. by precipitation at isoelectric pH and/or by preparative HPLC. Thus, the variant where R<sup>4</sup> is C<sub>1-12</sub>-alkyl or benzyl represents another preferred embodiment of the method of the present invention.

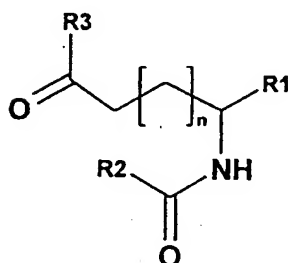
5

The present invention also relates to the following aspects:

Aspect 1. A method for acylating an amino group of a peptide or a protein, the method comprising:

- (a) reacting a peptide having at least one free amino group with an acylating agent of the general formula I

10



wherein

- n is 0-8;  
 R<sup>1</sup> is COOR<sup>4</sup>;  
 R<sup>2</sup> is a lipophilic moiety;  
 R<sup>3</sup> together with the carboxyl group to which R<sup>3</sup> is attached designate a reactive ester or a reactive N-hydroxy imide ester; and  
 R<sup>4</sup> is selected from hydrogen, C<sub>1-12</sub>-alkyl and benzyl,
- under basic conditions in a mixture of an aprotic polar solvent and water; and  
 (b) if R<sup>4</sup> is not hydrogen, saponifying the acylated peptide ester group (COOR<sup>4</sup>) under basic conditions;  
 in order to obtain an N-acylated peptide.

20

Aspect 2. A method according to aspect 1, wherein R<sup>4</sup> is hydrogen.

25

Aspect 3. A method according to aspect 1, wherein R<sup>4</sup> selected from C<sub>1-8</sub>-alkyl and benzyl.

Aspect 4. A method according to any of aspects 1-3, wherein the R<sup>3</sup> together with the carboxyl group to which R<sup>3</sup> is attached designate a reactive N-hydroxy imide ester.

Aspect 5. A method according to any of aspects 1-4, wherein the mixture of the aprotic solvent and water is a 1:5 to 5:1 mixture of N-methyl-2-pyrrolidone and water.



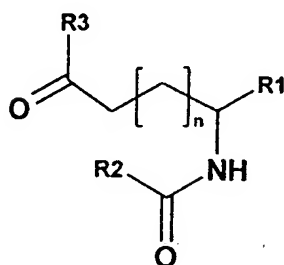
Aspect 6. A method according to any of aspects 1-5, wherein the pH of the reaction mixture in step (a) is in the range of 9-13.

Aspect 7. A method according to any of aspects 1-6, wherein the temperature of the reaction mixture in step (a) is in the range of 0-50°C.

- 5 Aspect 8. A method according to any of the aspects 3-7, wherein the acylated peptide ester is saponified at a pH value in the range of 10-14.

Aspect 9. A method according to any of the preceding aspects wherein  $R^2$  is selected from  $C_{3-39}$ -alkyl,  $C_{3-39}$ -alkenyl,  $C_{3-39}$ -alkadienyl and steroidal residues.

Aspect 10. A compound of the formula I



10 wherein

n is 0-8;

$R^1$  is COOH;

$R^2$  is a lipophilic moiety; and

- 15  $R^2$  together with the carboxyl group to which  $R^3$  is attached designate a reactive ester or a reactive N-hydroxy imide ester.

Aspect 11. A compound according to aspect 10, wherein n is 0 or 1 and the  $R^3$  together with the carboxyl group to which  $R^3$  is attached designate a reactive N-hydroxy imide ester.

- 20 Aspect 12. A compound according to any of the aspects 10-11, wherein  $R^2$  is selected from  $C_{3-39}$ -alkyl,  $C_{3-39}$ -alkenyl,  $C_{3-39}$ -alkadienyl and steroidal residues.

## EXAMPLES

*Preparation of starting materials:*5 **Example 1**

Preparation of N-hexadecanoylglutamic acid  $\alpha$ -benzyl ester

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10 Glutamic acid  $\alpha$ -benzylester (4.75 g, 20.0 mmol) was suspended in N-methyl-2-pyrrolidone (100 ml) at 20-25°C. Triethylamine (2.53 g, 25.0 mmol) and then 1-hexadecanoylbenzotriazole (7.15 g, 20.0 mmol) were added. The reaction mixture was stirred at 20-25° C for 22 hours. To the resulting solution 0.2 M hydrochloric acid (250 ml) was added. The resulting suspension was cooled to 0°C for 3 hours. The product was isolated by filtration, washed with water (50 ml x 4), and dried to constant weight under reduced  
15 pressure and at 40°C.

Yield: 9.15 g (96%) of white material, melting at 90.0 °C (peak value) determined by Differential Scanning Calorimetry (DSC).

20

**Example 2**

Preparation of N-hexadecanoylglutamic acid  $\alpha$ -methyl ester

---

25 Under similar reaction conditions as described in Example 1 N-hexadecanoylglutamic acid  $\alpha$ -methyl ester was prepared, using 8.06 g (50.0 mmol) glutamic acid  $\alpha$ -methylester.

Yield: 17.70 g (88%) of white material, melting at 95.4°C (peak value) determined by DSC.

30

**Example 3**

Preparation of N-hexadecanoylglutamic acid  $\alpha$ -benzyl ester  $\gamma$ -N-hydroxysuccinimide ester

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5

N-hexadecanoylglutamic acid  $\alpha$ -benzyl ester (23.78 g, 50.0 mmol) was dissolved in tetrahydrofuran (200 ml) at 20-25°C. N-hydroxysuccinimide (5.75 g, 50.0 mmol), and then dicyclohexylcarbodiimide (10.32 g, 50.0 mmol) were added. The reaction mixture was stirred at 20-25°C for 20 hours. The resulting suspension was filtered, and the filtrate evaporated to dryness under reduced pressure. The crystalline residue was dissolved in acetone (100 ml) at 40°C, and clarified by filtration. To the filtrate n-heptane (300 ml) was added. The resulting suspension was stirred for 4 hours at 20-25°C, then cooled to 0°C for ½ hour. The product was isolated by filtration, washed with n-heptane (50 ml x 3), and dried to constant weight under reduced pressure at 40°C.

15

Yield: 23.75 g (83%) of white material, melting at 98.6°C (peak value) determined by DSC.

**Example 4**

20 Preparation of N-hexadecanoylglutamic acid  $\alpha$ -methyl ester  $\gamma$ -N-hydroxysuccinimide ester

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Under similar reaction conditions as described in Example 3 N-hexadecanoylglutamic acid  $\alpha$ -methyl ester  $\gamma$ -N-hydroxysuccinimide ester was prepared, using 8.00 g (20 mmol) N-hexadecanoylglutamic acid  $\alpha$ -methyl ester.

Yield: 6.45 g (65%) of white material, melting at 106.0°C (peak value) determined by DSC.

30

**Example 5**

Preparation of N-hexadecanoylglutamic acid  $\gamma$ -N-hydroxysuccinimide ester

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- 5 N-hexadecanoylglutamic acid  $\alpha$ -benzyl ester  $\gamma$ -N-hydroxysuccinimide ester (5.73 g, 10.0 mmol) was dissolved in acetone (100 ml) at 20-25°C. 10% Palladium on Carbon paste (approx. 0.25 g as dry material) was added. The suspension was stirred under hydrogen until the consumption of hydrogen stopped (290 ml hydrogen, 45 minutes). The catalyst was removed by filtration, and the filtrate was evaporated to dryness under reduced pressure at 20-25°C. The residue was dissolved in acetone (25 ml) at 20-25°C, and clarified by filtration. To the filtrate n-heptane (200 ml) was added. The resulting suspension was stirred at 20-25°C for 1 hour. The product was isolated by filtration, washed with n-heptane (50 ml x 2) and dried to constant weight under reduced pressure at 40°C.
- 10
- 15 Yield: 4.20 (87%) of white material, melting at 100.8°C (peak value) determined by DSC.

***Preparation of acylated GLP-1 analogues:*****Example 6**

- 20 Preparation of Arg<sup>34</sup>Lys<sup>26</sup>-[N- $\epsilon$ -( $\gamma$ -Glu(N-hexadecanoyl))]-GLP-1<sup>7-37</sup>
- 

Arg<sup>34</sup>-GLP-1<sup>7-37</sup> (5.0 g of frozen iso-precipitated peptide material, approx. 0.15 mmol) was dissolved in water (25 ml) at 0-5°C. The pH of the solution was adjusted to 12.5 by the addition of 1.0 M sodium hydroxide (2.25 ml). After 2 minutes N-methyl-2-pyrrolidone (50 ml) and 1.0 M acetic acid (1.25 ml) was added, keeping the temperature at 15°C. Triethylamine (0.2 ml) and then N-hexadecanoylglutamic acid  $\gamma$ -N-hydroxysuccinimide ester (97.0 mg, 0.20 mmol) was added. After 30 minutes at 15°C water (50 ml) was added, and the pH was adjusted to 8.0 by addition of 1.0 M acetic acid (1.70 ml).

25

30

Yield: By analytical RP-HPLC the reaction mixture was shown to contain 77% (by area) of Arg<sup>34</sup>Lys<sup>26</sup>-[N- $\epsilon$ -( $\gamma$ -Glu(N-hexadecanoyl))]-GLP-1<sup>7-37</sup>.

Final purification of the product was obtained by column chromatography.

**Example 7**

Preparation of Arg<sup>34</sup>Lys<sup>26</sup>-[N-ε-(γ-Glu-OMe(N-hexadecanoyl))]-GLP-1<sup>7-37</sup>

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5

Under similar reaction conditions as described in Example 6, Arg<sup>34</sup>-GLP-1<sup>7-37</sup> was acylated using N-hexadecanoylglutamic acid α-methyl ester γ-N-hydroxysuccinimide ester.

10

Yield: By analytical RP-HPLC the reaction mixture was shown to contain 64% (by area) of Arg<sup>34</sup>Lys<sup>26</sup>-[N-ε-(γ-Glu-OMe(N-hexadecanoyl))]-GLP-1<sup>7-37</sup>. The product could be isolated as a precipitate by adjusting the pH of the reaction mixture to 6.0 using 1 M acetic acid. Alternatively the reaction mixture could be used directly as described in the subsequent Example 8.

15

**Example 8**

Preparation of Arg<sup>34</sup>Lys<sup>26</sup>-[N-ε-(γ-Glu(N-hexadecanoyl))]-GLP-1<sup>7-37</sup>

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20

The reaction mixture containing the product obtained in Example 7 was subjected to a basic hydrolysis by adjusting the pH to 12-13 using 1 M sodium hydroxide. The temperature of the reaction mixture was kept at 8-18°C. After 2 hours the reaction was completed, and the pH of the reaction mixture was adjusted to 7.45 by addition of 1 M acetic acid.

25

Yield: By analytical RP-HPLC the reaction mixture was shown to contain 65% (by area) of Arg<sup>34</sup>Lys<sup>26</sup>-[N-ε-(γ-Glu(N-hexadecanoyl))]-GLP-1<sup>7-37</sup>.

Final purification of the product was obtained by column chromatography.

**Example 9**

30

The following compounds are prepared analogous to the compound of example 6, and final purification of the product is obtained by column chromatography:

Arg<sup>26,34</sup>,Lys<sup>36</sup>-(N-ε-(γ-Glu(N-hexadecanoyl)))-GLP-1<sup>7-36</sup>,

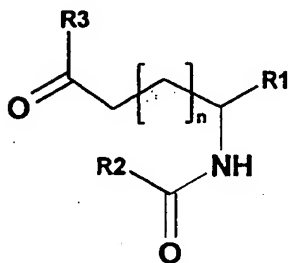
Arg<sup>26</sup>,Lys<sup>34</sup>-(N-ε-(γ-Glu(N-hexadecanoyl)))-GLP-1<sup>7-37</sup>, and

35 Gly<sup>8</sup>,Arg<sup>26,34</sup>,Glu<sup>37</sup>,Lys<sup>38</sup>-(N-ε-(γ-Glu(N-hexadecanoyl)))-GLP-1<sup>7-38</sup>.

## CLAIMS

1. A method for acylating an amino group of a peptide or a protein, the method comprising:

- 5 (a) reacting a peptide having at least one free amino group with an acylating agent of the general formula I



10 wherein

n is 0-8;

R<sup>1</sup> is COOR<sup>4</sup>;

R<sup>2</sup> is a lipophilic moiety;

15 R<sup>3</sup> together with the carboxyl group to which R<sup>3</sup> is attached designate a reactive ester or a reactive N-hydroxy imide ester; and

R<sup>4</sup> is selected from hydrogen, C<sub>1-12</sub>-alkyl and benzyl,  
under basic conditions in a mixture of an aprotic polar solvent and water; and

20 (b) if R<sup>4</sup> is not hydrogen, saponifying the acylated peptide ester group (COOR<sup>4</sup>) under basic conditions;

in order to obtain an N-acylated peptide.

2. A method according to claim 1, wherein R<sup>4</sup> is hydrogen.

25

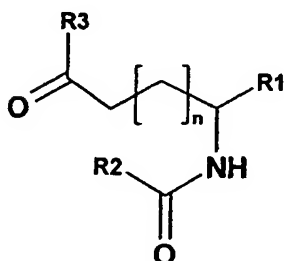
3. A method according to claim 1, wherein R<sup>4</sup> selected from C<sub>1-8</sub>-alkyl and benzyl.

4. A method according to any of claims 1-3, wherein the R<sup>3</sup> together with the carboxyl group to which R<sup>3</sup> is attached designate a reactive N-hydroxy imide ester.

30

5. A method according to any of claims 1-4, wherein the mixture of the aprotic solvent and water is a 1:5 to 5:1 mixture of N-methyl-2-pyrrolidone and water.
6. A method according to any of claims 1-5, wherein the pH of the reaction mixture in step (a) is in the range of 9-13.
7. A method according to any of claims 1-6, wherein the temperature of the reaction mixture in step (a) is in the range of 0-50°C.
8. A method according to any of the claims 3-7, wherein the acylated peptide ester is saponified at a pH value in the range of 10-14.
9. A method according to any of the preceeding claims wherein  $R^2$  is selected from  $C_{3-39}$ -alkyl,  $C_{3-39}$ -alkenyl,  $C_{3-39}$ -alkadienyl and steroidal residues.
10. A method according to any of the preceeding claims wherein  $R^2$  is selected from  $C_{7-25}$ -alkyl.
11. A method according to any of the preceeding claims wherein said peptide is selected from GLP-1(7-37) and analogues thereof, exendin and analogues thereof, and GLP-2(1-34) and analogues thereof.
12. A method according to any of the preceeding claims wherein said peptide is selected from exendin-3, exendin-4, Arg<sup>26</sup>-GLP-1(7-37), Arg<sup>34</sup>-GLP-1(7-37), Val<sup>8</sup>GLP-1(7-37), Thr<sup>8</sup>GLP-1(7-37), Met<sup>8</sup>GLP-1(7-37), Gly<sup>8</sup>GLP-1(7-37), Val<sup>8</sup>GLP-1(7-36) amide, Thr<sup>8</sup>GLP-1(7-36) amide, Met<sup>8</sup>GLP-1(7-36) amide, and Gly<sup>8</sup>GLP-1(7-36) amide.

13. A compound of the formula I



wherein

n is 0-8;

R<sup>1</sup> is COOH;

R<sup>2</sup> is a lipophilic moiety; and

R<sup>3</sup> together with the carboxyl group to which R<sup>3</sup> is attached designate a reactive ester  
5 or a reactive N-hydroxy imide ester.

14. A compound according to claim 13, wherein n is 0 or 1 and the R<sup>3</sup> together with the carboxyl group to which R<sup>3</sup> is attached designate a reactive N-hydroxy imide ester.

10 15. A compound according to any of the claims 13-14, wherein R<sup>2</sup> is selected from C<sub>3-39</sub>-alkyl, C<sub>3-39</sub>-alkenyl, C<sub>3-39</sub>-alkadienyl and steroidal residues.



## INTERNATIONAL SEARCH REPORT

International application No.

PCT/DK 00/00117

## A. CLASSIFICATION OF SUBJECT MATTER

IPC7: C07C 235/72, C07K 1/06

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: C07C, C07K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	STN International, File ZCAPLUS, ZCAPLUS accession no. 1970:415243, Document no. 73:15243, Miroshnikov, A. I. et al: "Mass-spectrometric determination of amino acid sequences in peptides. XIV. Synthesis of derivatives of peptides containing monoaminodicarboxylic acid groups"; & Zh. Obshch. Khim. (1970), 40(2), 429-43 --	13-15
X	Cehm. Pharm. Bull., Volume 34, No 7, 1986, Kanji Meguro et al, "Studies on Antidiabetic Agents. VII. Synthesis and Hypoglycemic Activity of 4-Oxazoleacetic Acid Derivatives", page 2840 - page 2851, see table VIII --	13-15

☒ Further documents are listed in the continuation of Box C.☒ See patent family annex.

\* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&amp;" document member of the same patent family

Date of the actual completion of the international search

14 July 2000

Date of mailing of the international search report

21-07-2000

Name and mailing address of the ISA/

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## INTERNATIONAL SEARCH REPORT

International application No.

PCT/DK 00/00117

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 9808871 A1 (NOVO NORDISK A/S), 5 March 1998 (05.03.98)  ---	1-15
A	WO 9808872 A1 (NOVO NORDISK A/S), 5 March 1998 (05.03.98)  -----	1-15

## INTERNATIONAL SEARCH REPORT

International application No.  
PCT/DK00/00117**Box I** Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☒ Claims Nos.: **1, 13**  
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:  
**The definition of R3 does not fulfil the requirement of clarity and cosiceness according to PCT rule 6.1(a). The search has been restricted to the examples in the description.**
3. ☐ Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a):

**Box II** Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

**Remark on Protest**

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

# INTERNATIONAL SEARCH REPORT

Information on patent family members

02/12/99

International application No.

PCT/DK 00/00117

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 9808871 A1	05/03/98	AU 3847897 A	19/03/98
		AU 4112497 A	19/03/98
		CZ 9900629 A	14/07/99
		EP 0929576 A	21/07/99
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		AU 4112497 A	19/03/98
		CZ 9900629 A	14/07/99
		EP 0929576 A	21/07/99
		EP 0944648 A	29/09/99
		NO 990950 A	28/04/99
		PL 331896 A	16/08/99
		WO 9808871 A	05/03/98